



INSTALLATION INSTRUCTIONS

Accessory
DOOR EDGE FILM
P/N 08P20-TZ3-200

Application
2015 TLX

Publications No.
VERSION 1
Issue Date
JULY 2014

PARTS LIST

Left front door edge film



Right front door edge film



Left rear door edge film



Right rear door edge film



Applicator



Soft sleeve



2 Alcohol swabs



TOOLS AND SUPPLIES REQUIRED

Shop towel

Ruler

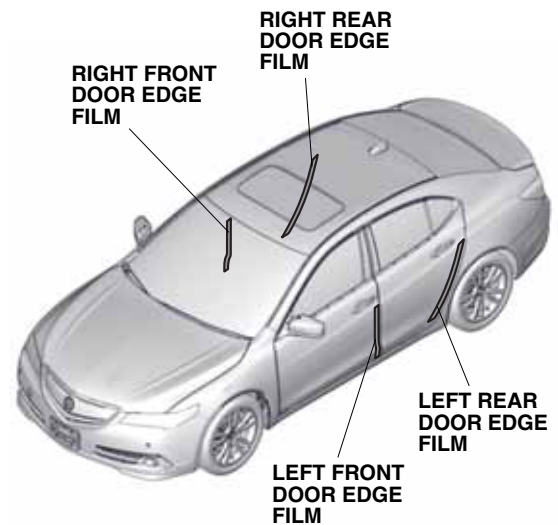
Spray bottle

Masking tape

3M Protective tape application solution

Scissors

Illustration of the Door Edge Film on the Vehicle



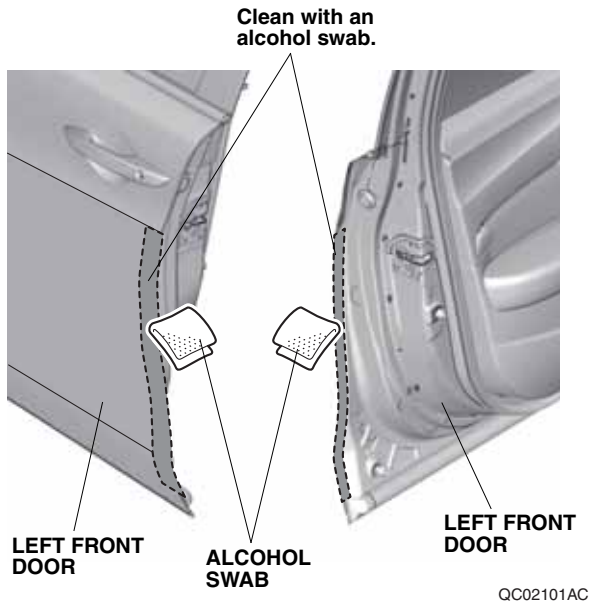
QC02214AC

INSTALLATION

Client Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by “do-it-yourselfers.”

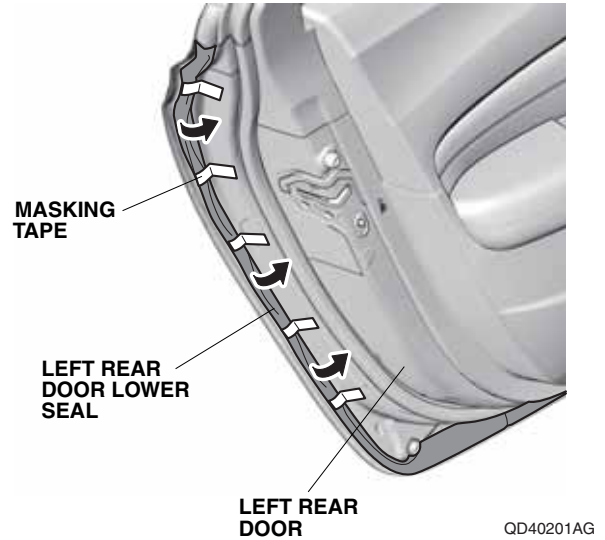
NOTE:

- If you are also installing body side moldings (sold separately), install the door edge film before you install the body side moldings.
 - Do not damage the paint finish.
 - This kit should be installed only if the ambient air temperature is 15°C (60°F) or above.
 - Identify each door edge film by referring to the identification marks.
 - To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the client.
1. Open the left front door. Using an alcohol swab, thoroughly clean the area where the left front door edge film will attach.

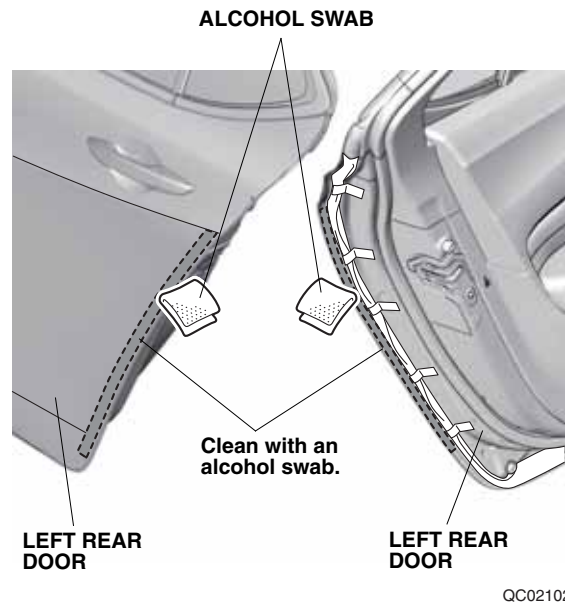


2. Close the left front door.

3. Open the left rear door. Peel back the left rear door lower seal, and secure it to the door panel with masking tape as shown.

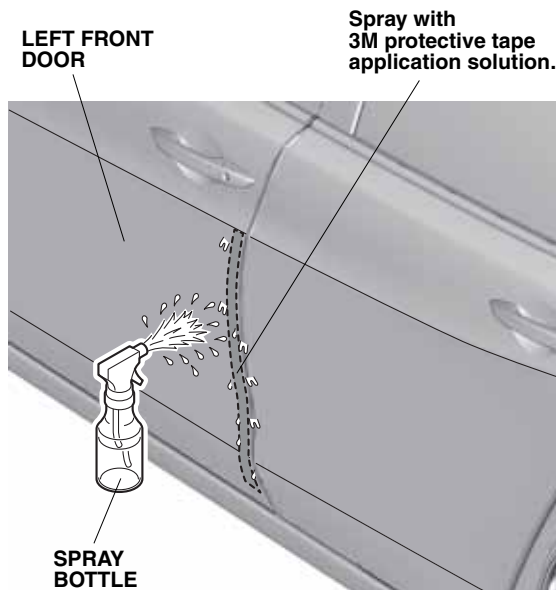


4. Using an alcohol swab, thoroughly clean the area where the left rear door edge film will attach.



5. Close the left rear door.

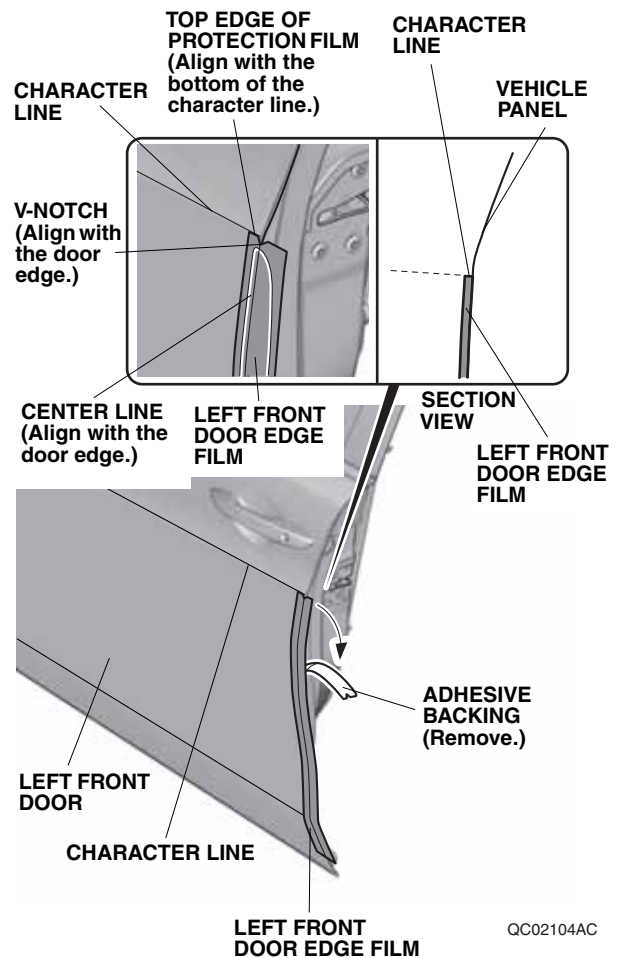
6. Using a spray bottle with the 3M protective tape application solution, spray the outside of the left front door where the left front door edge film will attach.
NOTE: Do not spray the inner surface.



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If the vehicle is equipped with body side moldings, go to step 9; otherwise, continue with step 7.

7. Open the left front door. Peel back about 50 mm (2.0 in.) of adhesive backing from the left front door edge film. Align the top edge of the protective film with the bottom of the character line below the door handle, and the V-notch with the door edge.

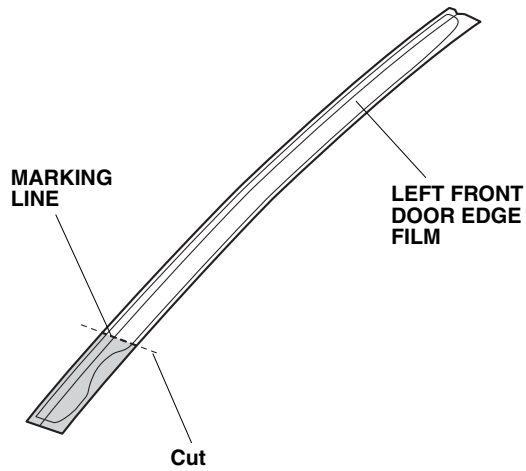


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8. Align the center line on the left front door edge film with the door edge. While applying light pressure, carefully remove the adhesive backing. Go to step 12.

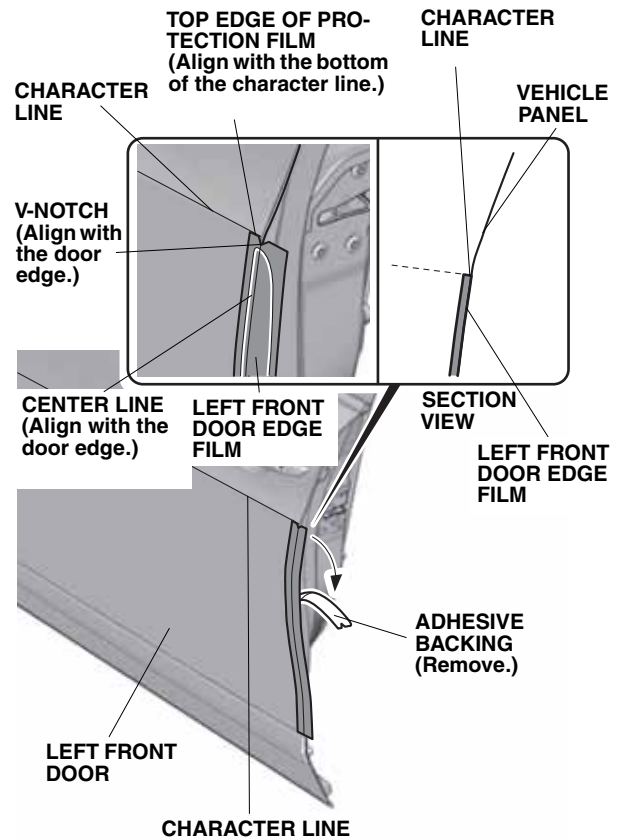
With Body Side Moldings

- Using scissors, cut the left front door edge film as shown.



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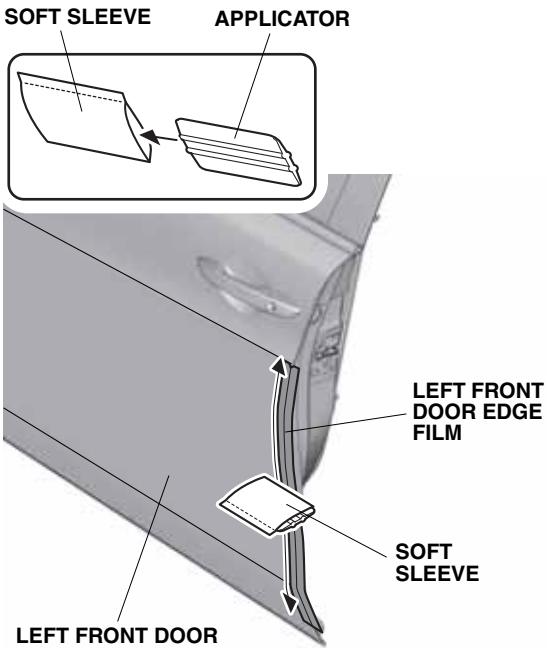
- Open the left front door. Peel back about 50 mm (2.0 in.) of adhesive backing from the left front door edge film. Align the top edge of the protective film with the bottom of the character line below the door handle, and the V-notch with the door edge.



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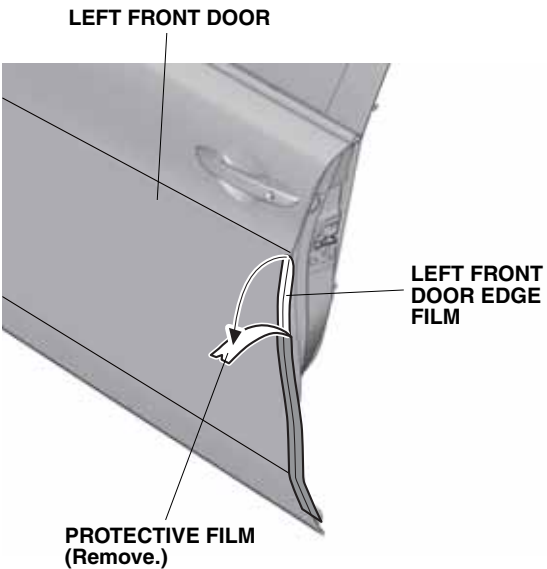
- Align the center line on the left front door edge film with the door edge. While applying light pressure, carefully remove the adhesive backing.

12. Insert the applicator into the soft sleeve. Starting from the center and working outward, use the soft sleeve to smooth out the door edge film. Move the soft sleeve in one direction only.



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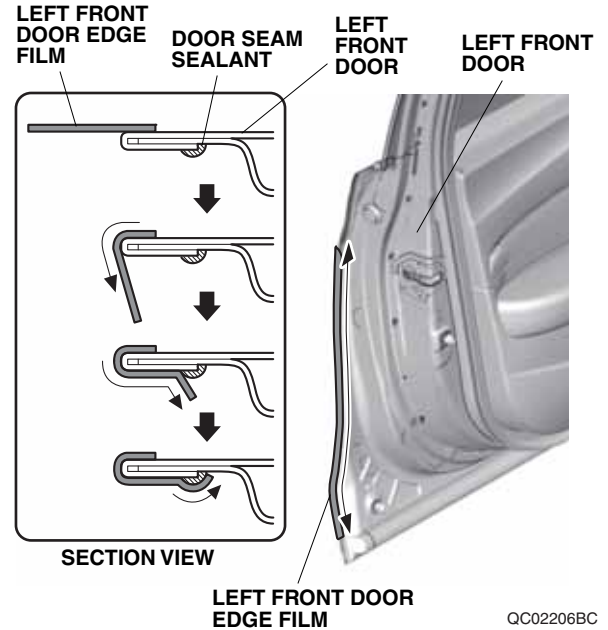
13. Slowly remove the protective film.



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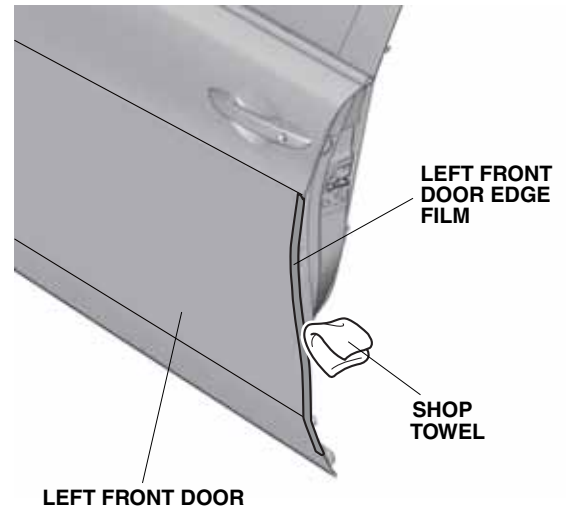
14. Starting from the center and working outward, use your fingers to fold the door edge film inside the door. Move your fingers in one direction only. Do not damage the door seam sealant.

NOTE: Trying to adjust the film after application may cause the paint to peel off of the seal, preventing the film from adhering properly.



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15. Using a shop towel, wipe off any excess tape application solution from the left front door. Allow the film to dry thoroughly.

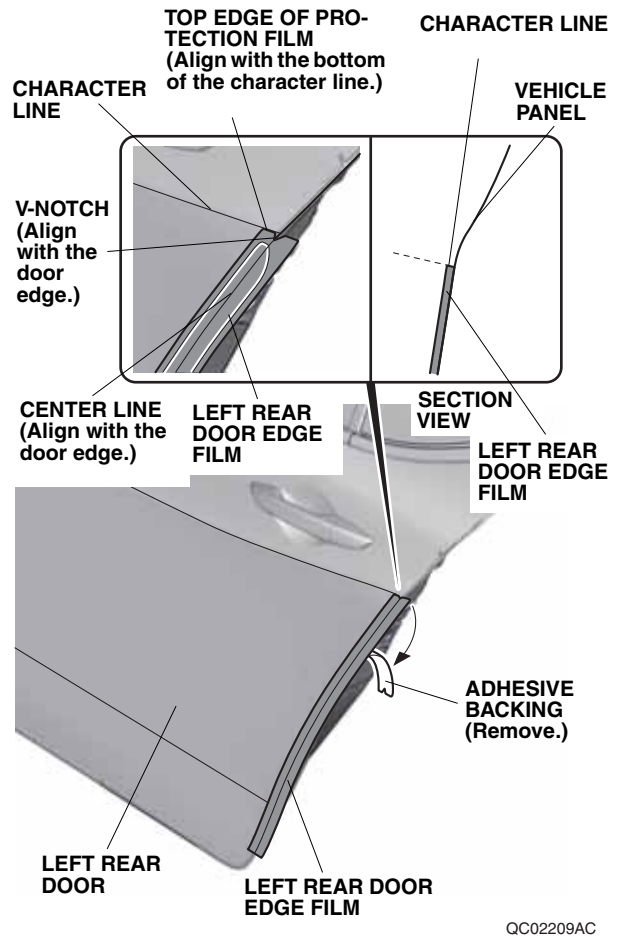


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- Using a spray bottle with the 3M protective tape application solution, spray the outside of the left rear door where the left rear door edge film will attach. **NOTE:** Do not spray the inner surface.

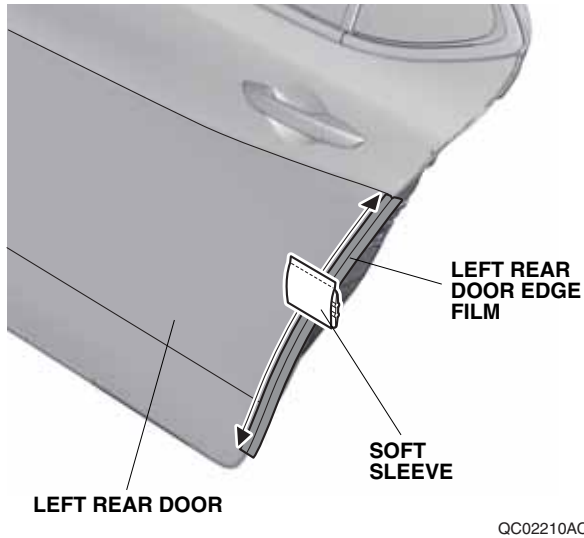


- Open the left rear door. Peel back about 50 mm (2.0 in.) of adhesive backing from the left rear door edge film. Align the top edge of the protective film with the bottom of the character line, and the V-notch with the door edge.

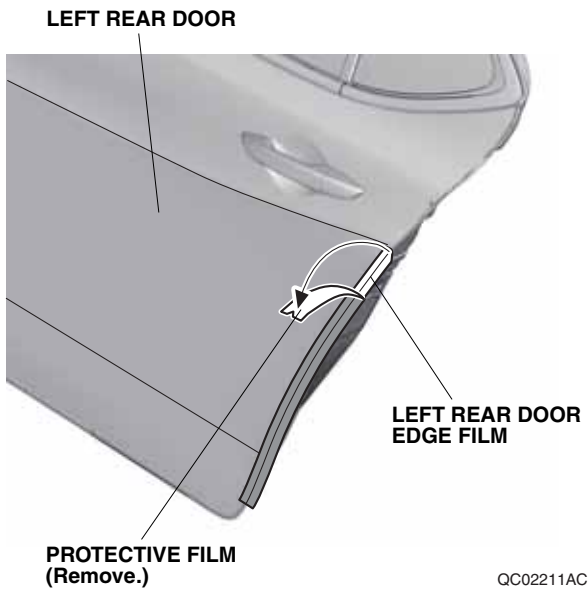


- Align the center line on the left rear door edge film to the door edge. While applying light pressure, carefully remove the adhesive backing.

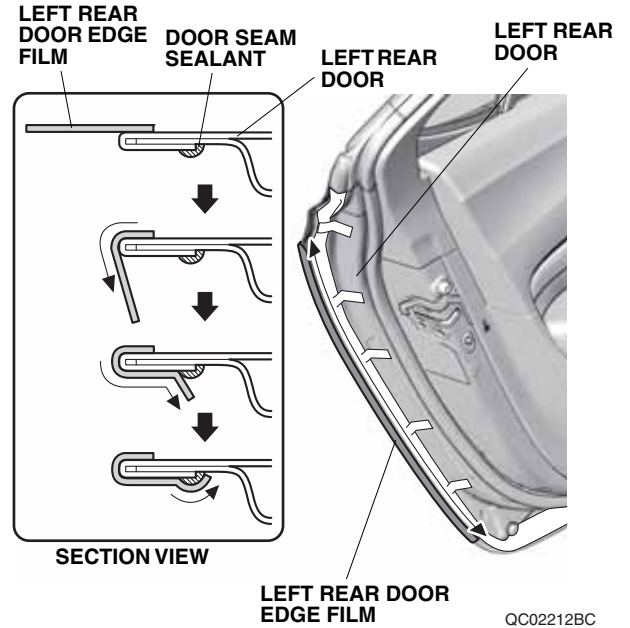
- Starting from the center and working outward, use the soft sleeve to smooth out the door edge film. Move the soft sleeve in one direction only.



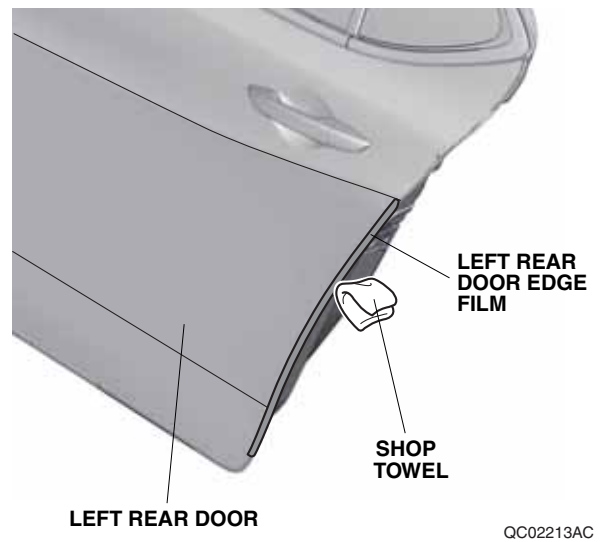
- Slowly remove the protective film.



- Starting from the center and working outward, use your fingers to fold the door edge film inside the door. Move your fingers in one direction only. Do not damage the door seam sealant. NOTE: Trying to adjust the film after application may cause the paint to peel off of the seal, preventing the film from adhering properly.



- Using a shop towel, wipe off any excess tape application solution from the door. Allow the door edge film to dry thoroughly.



- Remove the masking tape from the left rear door lower seal.
- Repeat steps 1 through 23 to install the right door edge films on the right side of the vehicle.